

**AMENDMENTS TO THE SPECIFICATION**

Change(s) applied  
to document,  
/A.E.G./  
7/12/2011

**Please amend the specification as follows:**

**Page 11, the <sup>second</sup> ~~first~~ full paragraph is amended as follows:**

The pushing frame 11 of the clamber 10 has a greater thickness than the bridging portions 12 in the direction of the parting surface 2a of the female mold 2. Thus, as shown in Fig. 4, when the decorative sheet S is pressed and fastened by the clamber 10, only the pushing frame 11 abuts on the female mold 2 via the decorative sheet S and a space 13 is formed between each of the bridging portions 12 and the female mold 2. The measurements of each element of the clamber are determined such that each clamping device 31 of the transport chuck 30 can be passed through this space 13.

**The paragraph bridging pages 11 and 12 is amended as follows:**

The decorative sheet RS of the elongated band shape wound in a roll is drawn out by the feed rollers 72, and the left and right side edges of a tip Sa of the decorative sheet S are clamped by the clamping devices 31, 31 of the transport chuck 30, as shown in Fig. 2. Then, the transport chuck 30 is moved vertically downward between the parting surface 2a of the female mold 2 and the clamber 10 until the lower edge of the decorative sheet S reaches near the lower edge of the pushing frame 11 of the clamber 10. The decorative sheet S is then pressed and fastened by the clamber 10, as shown in Fig. 4. The decorative sheet S is pressed and fastened by the pushing frame 11 of the clamber 10 at the peripheral edges of a cavity 4 above the parting surface 2a of the female mold 2. As a result, the space enclosed by the cavity 4 and the decorative sheet S is airtightly sealed. In this state, a space 13 is formed between each of the bridging portions 12a of the clamber 10 and the parting surface 2a of the female mold 2, so that each of the clamping